

## Abstract

The invention proposes an envelope-filling bench for adding onto a push-in station of a mail-processing machine, the bench containing envelope-conveying means for transporting envelopes in front of the push-in station and for transporting them away once the envelopes have been filled with enclosures or sets of enclosures. The envelope-filling bench is formed essentially from two vertical transverse partition walls, which are spaced apart parallel to one another, a sheet-metal C-profile support, which runs horizontally in the direction perpendicular to the transverse partition walls, and a sheet-metal L-profile support, which is welded into said sheet-metal C-profile support, it being the case that openings and cutouts in the walls of a box chamber enclosed by the sheet-metal supports are produced by punching sheet-metal blanks prior to the production of the sheet-metal supports by angling operations. The openings and bores in the walls of said box chamber serve for receiving the bearings of shafts and spindles for rollers or wheels of envelope-conveying means.